

Work Order ID 54642

December 15, 2009 11:48:10 AM



Page 1

Item ID: D2579

Accept



Setup Start



Revision ID:

Stop



Item Name: Crossbolt Spacer

Start Date: 12/15/2009 Start Qty: 200.00



Cust Item ID:

Required Date: 12/18/2009 Req'd Qty: 200.00



Customer:

Reference:

Approvals:

Process Plan: MF

Date: 09-12-15 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2579

Rev E

100

0.00



Hardinge CNC LATHE SMALL

SA 09/12/21

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FA245

214 ✓

110

0.00



QC2- Inspect parts off machine FAI/FAIB

SA 09/12/21

QC

Memo

0.00

Quality Control

214 ✓

120

0.00



QC8- Inspect parts - second check

MF 09/12/21

QC

Memo

0.00

Quality Control

214 ✓

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

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Start Date: 12/15/2009 Start Qty: 200.00

Required Date: 12/18/2009 Req'd Qty: 200.00

Reference:

Setup Start

Stop

Cust Item ID:

Customer:

Run Start

Stop

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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125



Skidtubes

Memo

0.00

0.00

Skidtubes

1- clean crossbolt spacer with ultra bright aluminum cleaner before storing.

214

10/01/04

130



Packaging

Memo

0.00

0.00

Packaging

Identify as per dwg & Stock Location: LG

214

10/01/04

140



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

Quality Control

10/01/06

ME ~~09~~

10-01-04

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

December 15, 2009 11:48:10 AM

Page 1

Work Order ID: 54642



Parent Item: D2579



Parent Item Name: Crossbolt Spacer

Start Date: 12/15/2009

Required Date: 12/18/2009

Comments:

Start Qty: 200.00

Required Qty: 200.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	335.9000	75.4316			
6061-T6 RD Tube .500 x.058W												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	335.9	
110335	0.6	
111757	11.61	
2 - 112652	83.69	
1 - 112800	240	

~~308~~
~~508~~

8 NOV 12/21

1

2

1084

~~2681~~

1084
1084
1084
1084

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

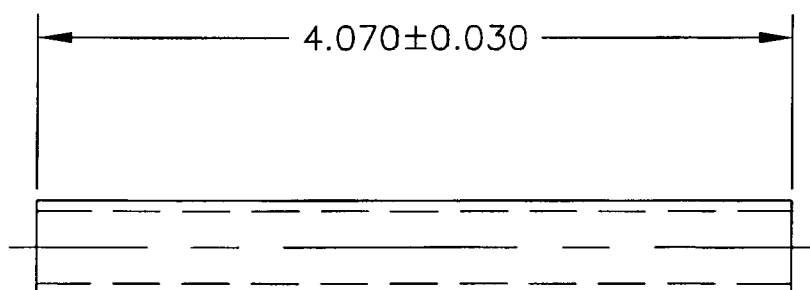
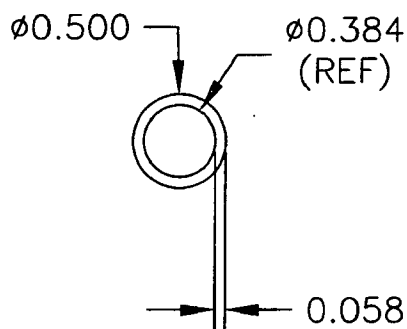
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DART**RELEASED**
07.06.28

DESIGN	<i>HA</i>	DRAWN BY	<i>RA</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>HA</i>	APPROVED	<i>HA</i>	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE	07.04.17			TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE			
B	96.12.05	0.065 WALL WAS 0.035 WALL			
C	97.02.21	0.058 WALL WAS 0.065 WALL			
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)			
E	07.04.17	UPDATE NOTES			

**D2579 CROSS BOLT SPACER****D2579 CROSS BOLT SPACER**

- # 5464
- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8
(REF DART SPEC M6061T6T0500W058)
 - 2) FINISH: NONE
 - 3) ALL DIMENSIONS ARE IN INCHES
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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